IN THE ABSTRACT:

Please amend the Abstract of the Disclosure as follows:

On a A radially inner surface of a sealing lip of an oil seal, radiation ray is irradiated to induce a chemical reaction in the materials material of the sealing lip, to form hard helical portions. The hard helical portions act like a helical groove or rib to pump oil back to an oil-side to show an for excellent sealing property properties when there is a relative rotational movement between the sealing lip and a shaft to be sealed, as well as ever a static sealing ability at the time there is no relative rotation movement.